



Dart Aerospace Ltd.
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K6A 1K7
Canada

Tel (613) 632-5200

D350-616-011
Job Sheet 176215



Part No: D350-616-011

Job Qty: 1 ea

Part Name: Full Emergency Litter



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/18/18

Job Tracking No:

Due Date: 5/21/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV H IPP E 03.04.04 Reformat KJ/RF IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec IPP
REV:G 13.05.21 AS PER DWG REV.G DD VERF:JLM IPP REV:H 16.04.19 NOW @ CHG007 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		5/21/18	0.00	0.00	Start Up Small Fab-4		MU
101	Small Fab	1 pcs		5/21/18	0.00	0.65	Small Fab-4		MU DAS 38
105	QC	1 pcs		5/21/18	0.00	0.00	QC5		DAS 3-88
119	Packaging	1 pcs		5/21/18	0.00	0.00	Packaging1-3		58 9-89
120	QC	1 pcs		5/21/18	0.00	0.00	QC4		58
125	DC	1 pcs		5/21/18	0.00	0.00	DC		9-89
130	Packaging	1 pcs		5/21/18	0.00	0.00	Packaging3-1		
140	QC21-FG	1 Ea		5/21/18	0.00	0.00	QC21		DAS 21
150	QC21-FG	1 Ea		5/21/18	0.00	0.00	QC21		MAY 10 2018

Part Op 101 - 1- Assemble as per Dwg D2370 2- Transfer drill using D4812-041 as template and open to size 0.250" as per Dwg
Descriptions: D2370 AND DT9935 DRILL JIG 3- Ensure fit of D4812-041 and remove for shipping ***D4812-041 MUST STAY WITH
LITTER FRAME*** 4- Deburr

125 - Photocopy bluefile and create labels per PPP D350-616-011 CHG007

130 - Identify and pack for shipping as per PPP D350-616-011 Location: _____ PPP Rev: _____

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2370-1	Litter Frame Assembly	1 Ea (1 ea)	90-Start up Operation	
D4812-041	Patient Stop Assembly	1 Ea (1 ea)	90-Start up Operation	
D350-616-013	Deck Plate & Tie Down	1 Ea (1 ea)	119-Packaging	5069S5069S

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2370-1	1	3	0
	D4812-041	1	5	0
119-Packaging	D350-616-013	1	2	0

Part Specifications

Specifications could not be found.

Plex 4/18/18 3:26 PM Dart.Gagnon.Michelle



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Container No: S069105



Part: D350-616-011

Job No: 176215

Serial No/Batch: S069105

Revision:

Inspector:

Date: 05/07/18

Change Record

PAGE 1 OF 1

Part Number: D350-616-011

Description: EMERGENCY LITTER

[illegible]

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
☐ OTHER : _____					